



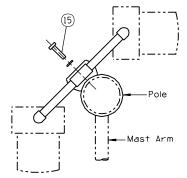
	1						
→ *		С	Q	F/R	М	Н	G
SIGNAL FACES COMBINATION	С	Ø	40 1/2"	13½"	13½"	27"	27"
	Q	401/2"	Ø	27"	27"	131/2"	13½"
	F/R	13/2"	27"	Ø	Ø	13½"	13/2"
	М	13½"	27"	Ø	Ø	13½"	131/2"
	Н	27"	13½"	131/2"	13½"	Ø	Ø
***	G	27"	131/2"	131/2"	131/2"	0	Ø

TABLES TO BE USED FOR FINDING NIPPLE LENGTHS.

(ITEM 6)

	1						
		С	Q	F/R	М	Н	G
SS	С	21"	611/2"	34½"	34½"	48"	48"
	a	61 1/2"	611/2"	61½"	61½"	611/2"	61 1/2"
INA I	F/R	341/2"	61½"	34½"	34½"	48"	48"
SIGNAL FA COMBINATI	М	34 1/2"	61/2"	34 1/2"	34½"	48"	48"
	Н	48"	61½"	48"	48"	48"	48"
	G	48"	61/2"	48"	48"	48"	48"

Threads On One End Only.



MOUNTING ORIENTATION PLAN

(SEE NOTE 3)

			LIST OF MATERIALS						
]+m.	Q+y.	Description						
	1	1	Terminal Compartment For Side						
			Mounting. (T.S. 10-4-1)						
*	2	2	$1\frac{1}{2}$ " Pipe Nipple, $11\frac{1}{2}$ " Long For Ped.						
			Signal Heads.						
	3	2	90° Elbow With Locking Device.						
			(T.S. 10-1-2)						
	4	4	1/2" Lock Nipple, See Note No. 1.						
	5	2	Signal Head, See Plans.						
	6	1	Center Pipe, See Table.						
	7	1	Tee, Drill & Tap For Setscrew.						
	8	2	Neoprene Washer.						
	9	2	Flat Washer.						
	10	1	$1\frac{1}{2}$ " Pipe Coupling, As Required.						
	11	l	$1\frac{1}{2}$ " Pipe Nipple, See Table.						
	12	2	90° Elbow.						
*	13	2	$1\frac{1}{2}$ " Pipe Nipple, $12\frac{1}{2}$ " Long For Ped.						
			Signal Heads.						
*	14	1	$1\frac{1}{2}$ " Pipe Nipple, $9\frac{1}{2}$ " Long For Ped.						
			Signal Heads.						
	15	2	$rac{1}{2}$ " x 2" Galvanized Steel Bolt 13 UNC						
		_	With Flat Washer And Lock Washer.						
	16	2	$1\frac{1}{2}$ " Pipe Nipple, $24\frac{1}{2}$ " Long.						
	17	2	1/2" Pipe Nipple, 24" Long.						
	18	1	Conduit Lock Nut. (For "F", "M", & "R"						
	19	1	Combination Only.) $1\frac{1}{2}$ " Pipe Nipple, 3" Long (For "F","M",						
	13	'	R" Combination Only.)						
	20	1	Malleable Hex Nut (For "F", "M", & "R"						
	- "	`	Combination Only.)						

* Special Nipple Length For Use Only With Ped. Signal Single Head Units.

NOTES:

- l. Lock Nipple Length shall be $1/\!/8"$ for 8" Heads and $1\sqrt[3]{4}"$ for 12" Heads.
- 2. For Pole Drilling Detail See T.S. 4-21.
- 3. Mounting Orientation may differ from what is shown. See plans for desired orientation.

T.S. 9-5

SIGNATURE

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ARIZONA DEPT. OF TRANSPORTATION DIVISION
TRAFFIC SIGNALS & LIGHTING
STANDARD DRAWINGS

TYPE VII
MOUNTING ASSEMBLY
T.S.



PLAN SYMBOLS

M.A.